

## GATE - 2015 - Mechanical Engineering (ME)

**DATE: 31/01/2015**

**Time: 2:00 PM - 5:00 PM**

01. Ram and Ramesh appeared in an interview for two vacancies in the same department . The probability of Ram's selection is  $1/6$  and that of Ramesh is  $1/8$ . What is the probability that only one of them will be selected?

- (A)  $47/48$  (B)  $1/4$   
(C)  $13/48$  (D)  $35/48$

**01. Ans: (B)**

02. What is the adverb for the given word below?  
Misogynous

- (A) Misogynousness (B) Misogynity  
(C) Misogynously (D) Misogynous

**02. Ans: (C)**

03. An electric bus has onboard instruments that report the total electricity consumed since the start of the trip as well as the total distance covered . During a single day of operation, the bus travels on stretches M,N,O and P, in that order. The cumulative distances travelled and the corresponding electricity consumption are shown in the Table below:-

Stretch	Cumulative distance (km)	Electricity used (kWh)
M	20	12
N	45	25
O	75	45
P	100	57

The stretch where the electricity consumption per km is minimum is

- (A) M (B) N (C) O (D) P

**03. Ans: (C)**

04. Choose the appropriate word/phrase, out of the four options given below, to complete the following sentence :

Dhoni , as well as the other team members of Indian team, \_\_\_\_\_ present on the occasion.

- (A) were (B) was (C) has (D) have

**04. Ans: (B)**

05. Choose the word most similar in meaning to the given word:

AWKWARD

- (A) Inept (B) Graceful  
(C) Suitable (D) Dreadful

**05. Ans: (A)**

06. Lamenting the gradual sidelining of the arts in school curricula, a group of prominent artists wrote to the Chief Minister last year, asking him to allocate more funds to support arts education in schools. However, no such increase has been announced in this year's Budget. The artists expressed their deep anguish at their request not being approved, but many of them remain optimistic about funding in the future.

Which of the statement(s) below is/are logically valid and can be inferred from the above statements?

- (i) The artists expected funding for the arts to increase this year.  
(ii) The Chief Minister was receptive to the idea of increasing funding for the arts.  
(iii) The Chief Minister is a prominent artist.

(iv) Schools are giving less importance to arts education nowadays.

- (A) (iii) and (iv)                      (B) (i) and (iv)  
 (C) (i) ,(ii) an(iv)                      (D) (i) and (ii)

**06. Ans: (B)**

07. A tiger is 50 leaps of its own behind a deer. The tiger takes 5 leaps per minute to the deer's 4. If the tiger and the deer cover 8 metres and 5 meter per leap respectively , what distance in metres will the tiger have to run before it catches the deer?

**07. Ans: 800**

08. If  $a^2+b^2+c^2 = 1$  , then  $ab+bc+ac$  lies in the interval.

- (A)  $[1,2/3]$                                       (B)  $[-1,1/2]$   
 (C)  $[-1,1/2]$                                       (D)  $[2,-4]$

**08. Ans: (B)**

09. In the following sentence certain parts are underlined and marked P,Q and R. One of the parts may contain certain error or may not be acceptable in standard written communication. Select the part containing an error. Choose D as your answer if there is no error.

The student corrected all the errors that

P

the instructor marked on the answer book.

Q

R

- (A) P                      (B) Q                      (C) R                      (D) No error

**09. Ans: (B)**

10. Given below are two statements followed by two conclusion. Assuming these statements to be true, decide which one logically follows.

**Statements:**

- I. All film directors are playback singers.  
 II. All film directors are film stars.

**Conclusion :**

- I.. All film directors are playback singers.  
 II. Some film stars are film directors.

- (A) Only conclusion I follows.  
 (B) Only conclusion II follows.  
 (C) Neither conclusion I nor II follows.  
 (D) Both conclusions I and II follow.

**10. Ans: (D)**

## Mechanical Engineering

01. If any two columns of a determinant

$$P = \begin{bmatrix} 4 & 7 & 8 \\ 3 & 1 & 5 \\ 9 & 6 & 2 \end{bmatrix} \text{ are interchanged, which one}$$

of the following statements regarding the value of the determinant is CORRECT?

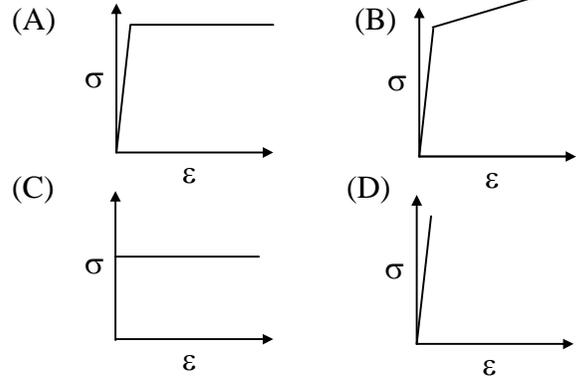
- (A) Absolute value remains unchanged but sign will change.
- (B) Both absolute value and sign will change.
- (C) Absolute value will change but sign will not change .
- (D) Both absolute value and sign will remain unchanged.

**01. Ans: (A)**

02. A swimmer can swim 10km in 2 hours when swimming along the flow of a river. While swimming against the flow, she takes 5 hours for the same distance . Her speed in still water (in km/h) is \_\_\_\_\_

**02. Ans: 3.5**

03. Which of the following types of stress strain relationship best describes the behaviour of brittle materials, such as ceramics and thermosetting plastics, ( $\sigma$  stress and  $\epsilon$  = strain)?



**03. Ans: (D)**

04. Consider fully developed flow in a circular pipe with negligible entrance length effects. Assuming the mass flow rate, density and friction factor to be constant, if the length of the pipe is doubled and the diameter is halved, the head loss due to friction will increase by a factor of

- (A) 4
- (B) 16
- (C) 32
- (D) 64

**04. Ans: (D)**

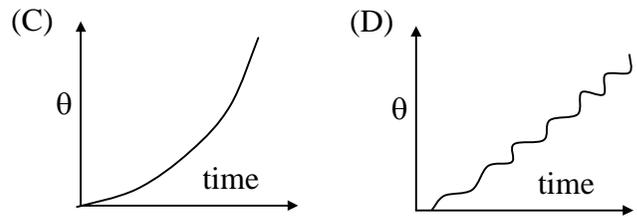
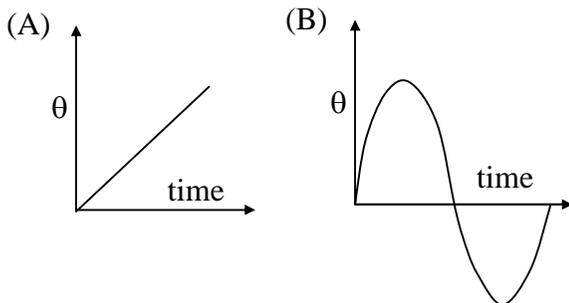
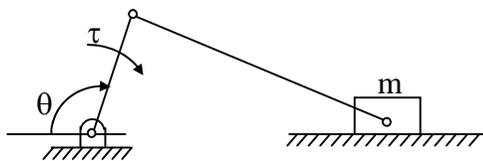
05. Which one of the following is the most conservative fatigue failure criterion?  
 (A) Soderberg  
 (B) Modified Goodman  
 (C) ASME Elliptic  
 (D) Gerber

**05. Ans: (A)**

06. The Blasius equation related to boundary layer theory is a  
 (A) third-order linear partial differential equation  
 (B) third-order nonlinear partial differential equation  
 (C) second-order nonlinear ordinary differential equation  
 (D) third-order nonlinear ordinary differential equation.

**06. Ans: (D)**

07. Consider a slider crank mechanism with nonzero masses and inertia. A constant torque  $\tau$  is applied on the crank as shown in the figure. Which of the following plots best resembles variation of crank angle,  $\theta$  versus time

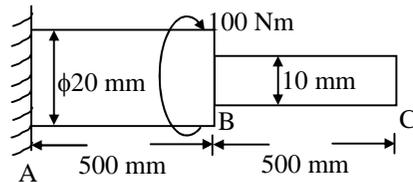


**07. Ans: (D)**

08. Simpson's  $\frac{1}{3}$  rule is used to integrate the function  $f(x) = \frac{3}{5}x^2 + \frac{9}{5}$  between  $x = 0$  and  $x = 1$  using the least number of equal sub-intervals. The value of the integral is \_\_\_\_\_

**08. Ans: 2**

09. Consider a stepped shaft subjected to a twisting moment applied at B as shown in the figure. Assume shear modulus,  $G = 77$  GPa. The angle of twist at C (in degrees) is \_\_\_\_\_



**09. Ans: 0.236**

10. For an ideal gas with constant values of specific heats, for calculation of the specific enthalpy,  
 (A) it is sufficient to know only the temperature  
 (B) both temperature and pressure are required to be known  
 (C) both temperature and volume are required to be known  
 (D) both temperature and mass are required to be known

**10. Ans: (A)**

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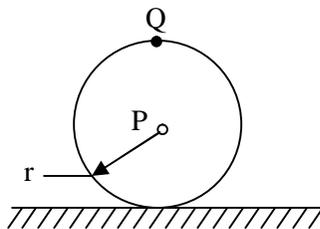
11. Air enters a diesel engine with a density of  $1.0 \text{ kg/m}^3$ . The compression ratio is 21. At steady state, the air intake is  $30 \times 10^{-3} \text{ kg/s}$  and the net work output is 15 kW. The mean effective pressure (in kPa) is \_\_\_\_\_

**11. Ans: 525**

12. For flow of viscous fluid over a flat plate, if the fluid temperature is the same as the plate temperature, the thermal boundary layer is  
 (A) thinner than the velocity boundary layer.  
 (B) thicker than the velocity boundary layer  
 (C) of the same thickness as the velocity boundary layer  
 (D) not formed at all

**12. Ans: (D)**

13. A wheel of radius  $r$  rolls without slipping on a horizontal surface shown below. If the velocity of point P is  $10 \text{ m/s}$  in the horizontal direction, the magnitude of velocity of point Q (in m/s) is \_\_\_\_\_

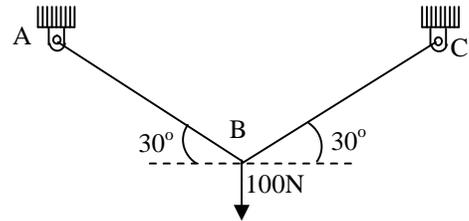


**13. Ans: 20**

14. A stream of moist air (mass flow rate =  $10.1 \text{ kg/s}$ ) with humidity ratio of  $0.01 \frac{\text{kg}}{\text{kg dry air}}$  mixes with a second stream of superheated water vapour flowing at  $0.1 \text{ kg/s}$ . Assuming proper and uniform mixing with no condensation, the humidity ratio of the final stream (in  $\frac{\text{kg}}{\text{kg dry air}}$ ) is \_\_\_\_\_.

**14. Ans: 0.02**

15. Two identical trusses support a load of 100 N as shown in the figure. The length of each truss is 1.0 m; cross-sectional area is  $200 \text{ mm}^2$ , young's modulus  $E = 200 \text{ GPa}$ . The force in the truss AB (in N) is \_\_\_\_\_

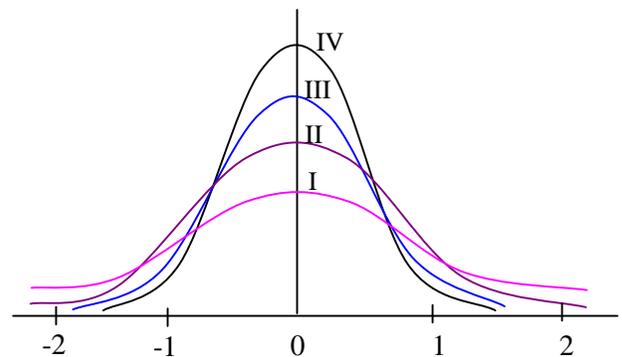


**15. Ans: 100**

16. Consider a steel (Young's modulus  $E = 200 \text{ GPa}$ ) column hinged on both sides. Its height is 1.0 m and cross-section is  $10 \text{ mm} \times 20 \text{ mm}$ . The lowest Euler critical buckling load (in N) is \_\_\_\_\_

**16. Ans: 3276**

17. Among the four normal distribution with probability density functions as shown below, which one has the lowest variance?



(A) I (B) II (C) III (D) IV

**17. Ans: (D)**

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18. Given two complex numbers

$$z_1 = 5 + (5\sqrt{3})i \text{ and } z_2 = \frac{z}{\sqrt{3}} + 2i, \text{ the}$$

argument of  $\frac{z_1}{z_2}$  in degrees is

- (A) 0 (B) 30 (C) 60 (D) 90

**18. Ans: (A)**

19. Match the following products with preferred manufacturing process:

Product		Process	
P	Rails	1	Blow molding
Q	Engine crankshaft	2	Extrusion
R	Aluminium channels	3	Forging
S	PET water bottles	4	Rolling

- (A) P-4, Q-3, R-1, S-2 (B) P-4, Q-3, R-2, S-1  
(C) P-2, Q-4, R-3, S-1 (D) P-3, Q-4, R-2, S-1

**19. Ans: (B)**

20. A carnot engine (CE-1) works between two temperature reservoirs A and B, where  $T_A = 900\text{K}$  and  $T_B = 500\text{K}$ . A second Carnot engine (CE-2) works between temperature reservoirs B and C, where  $T_C = 300\text{K}$ . In each cycle of CE-1 and CE-2, all the heat rejected by CE-1 to reservoir B is used by CE-2. For one cycle operation, if the net Q absorbed by CE-1 from reservoir A is 150 MJ, the net heat rejected to reservoir C by CE-2 (in MJ) is \_\_\_\_\_

**20. Ans: 50**

21. Holes of diameter  $25.0^{+0.040}_{+0.020}$  mm are assembled interchangeably with the pins of diameter  $25.0^{+0.005}_{-0.008}$  mm. The minimum clearance in the assembly will be  
(A) 0.048 mm (B) 0.015mm  
(C) 0.005 mm (D) 0.008mm

**21. Ans: (B)**

22. The function of interpolator in a CNC machine controller is to

- (A) control spindle speed  
(B) coordinate feed rates of axes.  
(C) control tool rapid approach speed.  
(D) perform Miscellaneous (M) functions (tool change, coolant control etc.)

**22. Ans: (B)**

23. Under certain cutting conditions, doubling the cutting speed reduces the tool life to  $\left(\frac{1}{16}\right)^{\text{th}}$  of the original. Taylor's tool life index (n) for this tool workplace combination will be \_\_\_\_\_

**23. Ans: 0.25**

24. The value of  $\lim_{x \rightarrow 0} \frac{1 - \cos(x^2)}{2x^4}$  is

- (A) 0 (B)  $\frac{1}{2}$   
(C)  $\frac{1}{4}$  (D) undefined

**24. Ans: (C)**

25. In a linear arc welding process, the heat input per unit length is inversely proportional to

- (A) welding current  
(B) welding voltage  
(C) welding speed  
(D) duty cycle of the power source

**25. Ans: (C)**

26. A 10 mm diameter electrical conductor is covered by an insulation of 2 mm thickness. The conductivity of the insulation is 0.08 W/m-K and the convection coefficient at the insulation surface is 10 W/m<sup>2</sup>-K. Addition of further insulation of the same material will

- (A) increase heat loss continuously
- (B) decrease heat loss continuously
- (C) increase heat loss to a maximum and then decrease heat loss
- (D) decrease heat loss to a minimum and then increase heat loss

**26. Ans: (C)**

27. Find the solution of  $\frac{d^2y}{dx^2} = y$  which passes through the origin and the point  $(\ln 2, \frac{3}{4})$ .

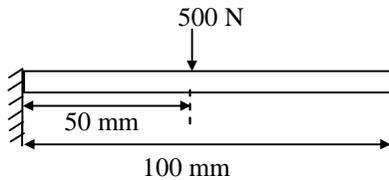
- (A)  $y = \frac{1}{2}e^x - e^{-x}$
- (B)  $y = \frac{1}{2}(e^x + e^{-x})$
- (C)  $y = \frac{1}{2}(e^x - e^{-x})$
- (D)  $y = \frac{1}{2}e^x + e^{-x}$

**27. Ans: (C)**

28. An orthogonal turning operation is carried out under the following conditions; rake angle =  $5^\circ$ , spindle rotational speed = 400 rpm, axial feed = 0.4 m/min and radial depth of cut = 5mm. The chip thickness,  $t_c$ , is found to be 3mm. The shear angle (in degrees) in this turning process is \_\_\_\_\_

**28. Ans: 18.8**

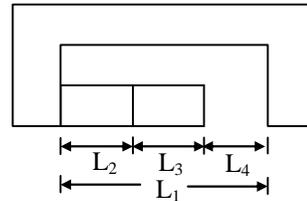
29. A cantilever beam with flexural rigidity of  $200 \text{ N.m}^2$  is loaded as shown in the figure. The deflection (in mm) at the tip of the beam is \_\_\_\_\_



**29. Ans: 0.26**

30. In the assembly shown below, the part dimensions are;

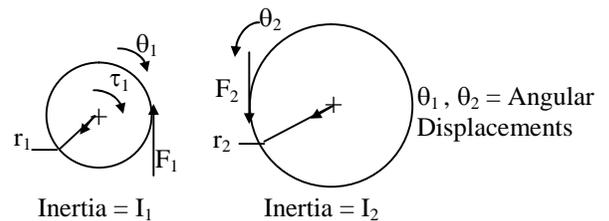
$L_1 = 22.0^{\pm 0.001} \text{ mm}$ ,  $L_2 = L_3 = 10.0^{\pm 0.005} \text{ mm}$ ,  
Assuming the normal distributions of part dimensions, the dimension  $L_4$  in mm for assembly condition would be,



- (A)  $2.0^{\pm 0.008}$
- (B)  $2.0^{\pm 0.012}$
- (C)  $2.0^{\pm 0.016}$
- (D)  $2.0^{\pm 0.020}$

**30. Ans: (D)**

31. A pinion with radius  $r_1$ , and inertia  $I_1$  is driving a gear with radius  $r_2$  and inertia  $I_2$ . Torque  $\tau_1$  is applied on pinion. The following are free body diagrams of pinion and gear showing important forces ( $F_1$  and  $F_2$ ) of interaction. Which of the following relations hold true?



- (A)  $F_1 \neq F_2; \tau_1 = I_1 \ddot{\theta}_1; F_2 = I_2 \frac{r_1}{r_2} \ddot{\theta}_1$
- (B)  $F_1 = F_2; \tau_1 = \left[ I_1 + I_2 \left( \frac{r_1}{r_2} \right)^2 \right] \ddot{\theta}_1; F_2 = I_2 \frac{r_1}{r_2} \ddot{\theta}_1$
- (C)  $F_1 = F_2; \tau_1 = I_1 \ddot{\theta}_1; F_2 = I_2 \frac{1}{r_2} \ddot{\theta}_2$
- (D)  $F_1 \neq F_2; \tau_1 = \left[ I_1 + I_2 \left( \frac{r_1}{r_2} \right)^2 \right] \ddot{\theta}_1; F_2 = I_2 \frac{1}{r_2} \ddot{\theta}_2$

**31. Ans: (B)**

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32. Steam enters a well insulated turbine and expands isentropically throughout. At an intermediate pressure, 20 percent of the mass is extracted for process heating and the remaining steam expands isentropically to 9 kPa. Inlet to turbine  $P = 14 \text{ MPa}$ ,  $T = 560^\circ\text{C}$ ,  $h = 3846 \text{ kJ/kg}$ ,  $s = 6.6 \text{ kJ/(kg.K)}$   
 Intermediate stage:  $h = 2776 \text{ kJ/kg}$   
 Exit of turbine :  $P = 9 \text{ kPa}$ ,  $h_f = 174 \text{ kJ/kg}$ ,  
 $h_g = 2574 \text{ kJ/kg}$ ,  $s_f = 0.6 \text{ kJ/(kg.K)}$  ;  
 $s_g = 8.1 \text{ kJ/(kg.K)}$   
 If the flow rate of steam entering the turbine is 100 kg/s , then the work output (in MW) is \_\_\_\_\_

**32. Ans: 125.56**

33. Consider a spatial curve in three – dimensional space given in parametric form by  $x(t) = \cos t$ ,  $y(t) = \sin t$  ,  
 $z(t) = \frac{2}{\pi} t, 0 \leq t \leq \frac{\pi}{2}$ . The length of the curve is \_\_\_\_\_

**33. Ans: 1.8614**

34. A machine element is subjected to the following bi-axial state of stress:  $\sigma_x = 80 \text{ MPa}$ ;  
 $\sigma_y = 20 \text{ MPa}$ ;  $\tau_{xy} = 40 \text{ MPa}$ . If the shear strength of the material is 100 MPa, the factor of safety as per Tresca's maximum shear stress theory is  
 (A) 1.0 (B) 2.0 (C) 2.5 (D) 3.3

**34. Ans: (B)**

35. Consider an ant crawling along the curve  $(x-2)^2 + y^2 = 4$  , where x and y are in meters, The ant starts at the point (4,0) and moves counter –clockwise with a speed of 1.57 meters per second . The time taken by the ant to reach the point (2,2) is (in seconds) \_\_\_\_\_

**35. Ans: 2**

36. Match the following pairs:

	Product		Process
P	$\nabla \times \bar{V} = 0$	I	Incompressible continuity equation
Q	$\nabla \cdot \bar{V} = 0$	II	Steady flow
R	$\frac{D\bar{V}}{Dt} = 0$	III	Irrotational flow
S	$\frac{\partial \bar{V}}{\partial t} = 0$	IV	Zero acceleration of fluid particle

- (A) P-IV, Q-I, R-II,S-III
- (B) P-IV,Q-III,R-I,S-II
- (C) P-III,Q-I, R-IV,S-II
- (D) P-III,Q-I,R-II,S-IV

36. Ans: (C)

37. Following data refers to the activities of a project , where, node 1 refers to the start and node 5 refers to the end of the project.

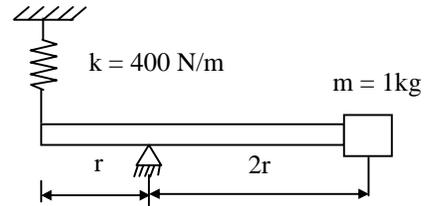
Activity	Duration (days)
1-2	2
2-3	1
4-3	3
1-4	3
2-5	3
3-5	2
4-5	4

The critical path (CP) in the network is

- (A) 1-2-3-5
- (B) 1-4-3-5
- (C) 1-2-3-4-5
- (D) 1-4-5

37. Ans: (B)

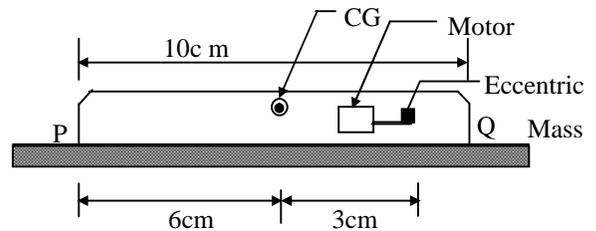
38. Considering massless rigid rod and small oscillations, the natural frequency (in rad/s) of vibration of the system shown in the figure is



- (A)  $\sqrt{\frac{400}{1}}$
- (B)  $\sqrt{\frac{400}{2}}$
- (C)  $\sqrt{\frac{400}{3}}$
- (D)  $\sqrt{\frac{400}{4}}$

38. Ans: (D)

39. A mobile phone has a small motor with an eccentric mass used for vibrator mode. The location of the eccentric mass on motor with respect to center of gravity (CG) of the mobile and the rest of the dimensions of the mobile phone are shown. The mobile is kept on a flat horizontal surface.



Given in addition that the eccentric mass = 2 grams , eccentricity = 2.19 mm, mass of the mobile = 90grams ,  $g = 9.81 \text{ m/s}^2$  .Uniform speed of the motor in RPM for which the mobile will get just lifted off the ground at the end Q is approximately

- (A) 3000
- (B) 3500
- (C) 4000
- (D) 4500

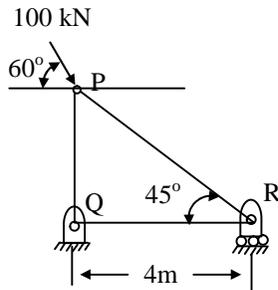
39. Ans: (B)

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40. Temperature of nitrogen in a vessel of volume  $2\text{m}^3$  is  $288\text{ K}$ . A U-tube manometer connected to the vessel shows a reading of  $70\text{cm}$  of mercury (level higher in the end open to atmosphere). The universal gas constant is  $8314\text{ J/kmol}\cdot\text{K}$ , atmospheric pressure is  $1.01325\text{ bar}$ , acceleration due to gravity is  $9.81\text{ m/s}^2$  and density of mercury is  $13600\text{ kg/m}^3$ . The mass of nitrogen (in kg) in the vessel is \_\_\_\_\_

**40. Ans: 4.56**

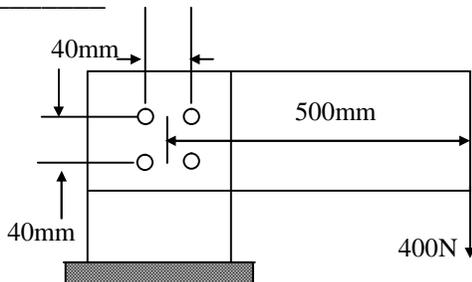
41. For the truss shown in figure, the magnitude of the force in member PR and the support reaction at R are respectively



- (A) 122.47 kN and 50 kN
- (B) 70.71 kN and 100 kN
- (C) 70.71 kN and 50 kN
- (D) 81.65 kN and 100kN

**41. Ans: (C)**

42. A horizontal plate has been joined to a vertical post using four rivets arranged as shown in the figure. The magnitude of the load on the worst loaded rivet (in N) is \_\_\_\_\_



**42. Ans: 1840**

43. A DC welding power source has a linear voltage-current (V-I) characteristic with open circuit voltage of  $80\text{V}$  and a short circuit current of  $300\text{A}$ . For maximum arc power, the current (in Amperes) should be set as \_\_\_\_\_

**43. Ans: 150**

44. A well insulated rigid container of volume  $1\text{m}^3$  contains  $1.0\text{kg}$  of an ideal gas [ $C_p = 1000\text{ J/(kg}\cdot\text{K)}$  and  $C_v = 800\text{ J/(kg}\cdot\text{K)}$ ] at a pressure of  $10^5\text{ Pa}$ . A stirrer is rotated at constant rpm in the container for 1000 rotations and the applied torque is  $100\text{ N}\cdot\text{m}$ . The final temperature of the gas(in K) is \_\_\_\_\_

**44. Ans: 1285**

45. The velocity field on an incompressible flow is given by

$$V = (a_1x + a_2y + a_3z)\mathbf{i} + (b_1x + b_2y + b_3z)\mathbf{j} + (c_1 + c_2y + c_3z)\mathbf{k},$$

where  $a_1 = 2$  and  $c_3 = -4$ . The value of  $b_2$  is \_\_\_\_\_

**45. Ans: 2**

46. For flow through a pipe of radius  $R$ , the velocity and temperature distribution are as follows :

$$U(r,x) = C_1 \text{ and } T(r,x) = C_2 \left[ 1 - \left( \frac{r}{R} \right)^3 \right],$$

where  $C_1$  and  $C_2$  are constants. The bulk mean temperature is given by

$$T_m = \frac{2}{U_m R^2} \int_0^R u(r,x) T(r,x) r dr, \text{ with } U_m \text{ being}$$

the mean velocity of flow. The value of  $T_m$  is

- (A)  $\frac{0.5C_2}{U_m}$
- (B)  $0.5C_2$
- (C)  $0.6C_2$
- (D)  $\frac{0.6C_2}{U_m}$

**46. Ans: (C)**

P.S. : This paper questions have been collated based on the memory of some students who appeared in the paper and should be considered only as guidelines.

47. Air ( $\rho=1.2 \text{ kg/m}^3$  and kinematic viscosity ,  $\nu=2 \times 10^{-5} \text{ m}^2/\text{s}$ ) with a velocity of 2m/s flows over the top surface of a flat plate of length 2.5m . If the average value of friction coefficient is  $C_f = \frac{1.328}{\sqrt{\text{Re}_x}}$ , the total drag force (in N) per unit width of the plate is \_\_\_\_\_

**47. Ans: 0.016**

48. Water ( $\rho = 1000 \text{ kg/m}^3$ ) flows through a venturimeter with inlet diameter 80mm and throat diameter 40mm. The inlet and throat gauge pressures are measured to be 400 kPa and 130 kPa respectively . Assuming the venturimeter to be horizontal and neglecting friction , the inlet velocity (in m/s) is \_\_\_\_\_

**48. Ans: 6**

49. For a canteen, the actual demand for disposal cups was 500 units in January and 600 units in February. The forecast for the month of January was 400 units. The forecast for the month of March considering smoothing coefficient as 0.75 is \_\_\_\_\_

**49. Ans: 569**

50. A triangular facet in a CAD model has vertices: P1(0,0,0); P2(1,1,0) and P3(1,1,1). The area of the facet is  
(A) 0.500 (B) 0.707  
(C) 1.414 (D) 1.732

**50. Ans: (B)**

51. The solidification time of a casting is proportional to  $\left(\frac{V}{A}\right)^2$ , Where V is the volume of the casting and A is the total casting surface area losing heat. Two cubes of same material and size are cast using sand casting process. The top face of one of the cubes is

completely insulated. The ratio of the solidification time for the cube with top face insulated to that of the other cube is

(A)  $\frac{25}{36}$  (B)  $\frac{36}{25}$  (C) 1 (D)  $\frac{6}{5}$

**51. Ans: (B)**

52. A precision instrument package ( $m=1 \text{ kg}$ ) needs to be mounted on a surface vibrating at 60 Hz. It is desired that only 5% of the base surface vibration amplitude be transmitted to the instrument . Assume that the isolation is designed with its natural frequency significantly lesser than 60 Hz, so that the effect of damping may be ignored. The stiffness (in N/m) of the required mounting pad is \_\_\_\_\_

**52. Ans: 6767.7**

53. The probability of obtaining at least two 'SIX' in throwing a fair dice 4 times is  
(A) 425/432 (B) 19/144  
(C) 13/144 (D) 125/432

**53. Ans: (B)**

54. A ball of mass 0.1 kg, initially at rest, is dropped from height of 1m. Ball hits the ground and bounces off the ground. Upon impact with the ground, the velocity reduces by 20% . The height (in m) to which the ball will rise is \_\_\_\_\_

**54. Ans: 0.64**

55. In a slab rolling operation, the maximum thickness reduction ( $\Delta h_{\max}$ ) is given by  $\Delta h_{\max} = \mu^2 R$ , where R is the radius of the roll and  $\mu$  is the coefficient of friction between the roll and the sheet. If  $\mu = 0.1$  , the maximum angle subtended by the deformation zone at the centre of the roll (bit angle in degrees) is \_\_\_\_\_

**55. Ans: 5.71**